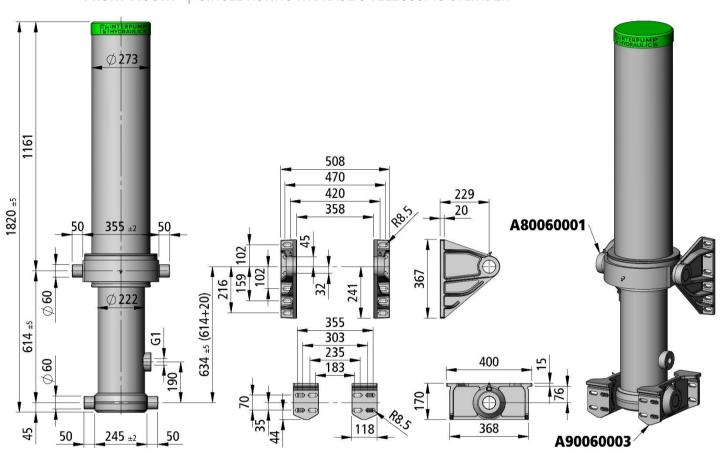


FRONT MOUNT

SINGLE ACTING HYDRAULIC TELESCOPIC CYLINDER



Front end cylinder outer cover											4C16801965003 - HPFC 7080 196 5	
Extension	-1	2	3	4	5	6	7	8	9	10	Tipping weight 56-98 ton (*)	
Rod diameter [mm]	196	174	154	135	116						No. 5 telescopic extension	
Stroke length [mm]	1414	1414	1414	1419	1419						Total stroke length: 7080 mm	
Oil [dm³]	42.7	33.6	26.3	20.3	15.0						Working volume 137.9 dm³	Residual volume 10.0 dm³
Thrust [kN] at p max	664	523	410	315	233						Avg. working load 274 kN	Max cylinder load 401 kN
											Critical buckling load fully extended 420 kN (397 bar)	

Technical notes

Mounting dimensions 614 mm + 20 (-5;+30) mm minimum pull out	Maximum pressure 220 bar	Weight 455 kg
Seal ring: Temperature range (-40; +100) ℃ - Maximum linear speed 0.5 m/s	Max pump flow 220 dm ³ /min	Tipping time at flow max 38 s

Enamel RAL9005 two-component solvent semi-gloss finish minimum thickness 60 µm 180 h spray salt test ISO 9227 rating 9 ISO 10289

Chrome coating type CRN minimum thickness 15 µm on rod stage 0116 - 40 h spray salt test ISO 9227 rating 9 ISO 10289

The cylinder has been designed to provide only a linear pushing force. The cylinder is not a structural member and must not be used as a stabilizer or be subject to side or pulling load. The cylinder will not prevent the dump body or trailer from rollover or lateral tilt. Cylinder rated pressure reflect only the capability of the pressure-containing envelope and not the force transmitting capability of mounting configurations. The ordinary use of telescopic cylinder will not require any coating since the telescopic stages are exposed to atmospheric agents only during the tip-up operation, if duration is below 2 hours. (*) Tipping weight calculation

The body weight plus the max payload are the max tipping weight that can be raised by the cylinder. This value, calculated at the max pressure, is a rough indication of the tipping power of the cylinder and must be used as a first criteria for the selection of the cylinder. The real tipping mass can only be calculated by the design engineer of the completed machinery, and must take into account the geometry of the dump body, the operating conditions and all the reasonably foreseeable uses.

Related documentation 2019.10.30

Read and understand Mounting instructions, User manual, Oil specifications, User responsibility before use

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Subject to change without notice. emesso: 2019.04.24